



RDO Equipment Co.
1415 S 1st Ave
PO Box 548
Othello, WA 99344
509-488-5222
Fax: 509-488-9007

For Billing Inquiries or to
receive invoices via E-mail or
MyDealer website, please contact
RDOAR@rdoequipment.com

Ship to: KLAUSTERMEYER FARMS,
SERVICE AG EQUIPMENT

Invoice to: KLAUSTERMEYER FARMS, INC.
4900 HOLLINGSWORTH RD
BASIN CITY WA 99343

Branch
OTHELLO

Date
02/25/21

Account No.
4294028

Ship Via
SHANNON 3318868

Tax Exemption Number
FARM CERT

Time
21:15:01 (B)

Phone No.
5092694294

Purchase Order
WINTER INSPECT

Federal ID Number

Page
01

Invoice No.
W0927580

Salesperson
JXM

SERVICE INVOICE

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
E3036U1	4850 TRACTOR	10329	RW4850P003036	
	4850			

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Create your free account today.

SEGMENT# 1 C WSF01 RDO-900-040 01/14/21 01/15/21
BASIC INSPECTION -TRACTOR. (no description)

CONDITION:

Perform winter inspection on tractor. Build quote for
needed repairs and add to original quote # 001964

CAUSE:

-Winter inspection.

CORRECTION:

- Machine will not run, push machine into the shop.
- Perform winter inspection on machine.
- Add repairs needed to existing quote # 001964.
- E-mail quote to Joel.

PROMOAG	WINTER INSPECT	1-	336.00	336.00-
			PARTS	336.00-
			LABOR	435.00
10401099		SEGMENT TOTAL==>		99.00

SEGMENT# 2 C WSF01 10-020-080 01/18/21 01/18/21
ENGINE, RECONDITION MAJOR OVER HAUL

CONDITION:

-Engine has excessive blow-by and will not start.

CAUSE:

-The number 3 piston broke apart and allowed metal chunks
to go through the engine damaging all pistons and more

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702847



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	4850				

internal parts.

CORRECTION:

- Install engine onto service stand.
- Disassemble engine.
- Upon removal of cylinder head there were two bent valves for cylinder #3.
- Cylinder #3 piston is melted and has allowed excessive amounts of metal chunks to go through the engine.
- Piston #6 is cracked and all other pistons are damaged from chunks of metal.
- Cam shaft is damaged and needs replaced.
- Piston #3 contacted the bottom of the cylinder head so it will need sent off to be magged and resurfaced if possible.
- Send crank shaft off to get polished due to some grooves at main journals.
- Machine shop called and said that the cylinder head is cracked in several spots which means that it will need replaced.
- Shannon tracked down a reconditioned head and had it sent to the shop.
- Wash engine block to clean out all contaminants.
- Scrape off all old gasket material and clean mating surfaces.
- The new cylinder head did not have valves.
- Ground all of the valves and replaced the two bent valves.
- Lapped the valves and installed the valves into the new cylinder head.
- Replace the following;
- Water pump
- Oil pump and suction tubes

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Tax Exemption Number FARM CERT
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SERVICE INVOICE

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E3036U1 4850 TRACTOR 4850	10329	RW4850P003036		
-Injectors -Turbo -Camshaft and followers. -Install over haul kit. -Install reconditioned head. -Torque all hardware to specifications.				
A-RE55985	WATER PUMP	1	298.54	298.54
AR100385	KIT	1 N	573.09	573.09
CRAR100385	Cam Kit		50.00	50.00
AR80652	FILT ELEM.	1	52.22	52.22
AR80653	FILTER ELEMENT	1	25.22	25.22
AR86745	FILTER ELEMENT	1	22.68	22.68
CRAR100385	Cam Kit	1-	50.00	50.00-
CRSE500255	CORE TURBO	1-	125.00	125.00-
CRSE500877	LESS CORE	1-	100.00	100.00-
CRSE501106	Injection Nozzl	6-	10.00	60.00-
DZ101880	Filter Kit	1	15.95	15.95
DZ110495	Cap Screw	7 N	12.92	90.44
FRT	SHIP/HANDLING	13	13.89	180.61
PM37477	THREADLOCKER242	1	28.89	28.89
PM37532	ADHESIVE	1	7.32	7.32
PROMOAG	25% LABOR DISC	1-	3378.50	3378.50-
RE15018	PULLEY	1 N	250.68	250.68
Pulley With Dampener				
RE17155	FUEL LINE	1 N	64.04	64.04
RE17156	FUEL LINE	1 N	65.45	65.45
RE17157	FUEL LINE	1 N	64.04	64.04
RE17158	FUEL LINE	1 N	56.97	56.97
RE17159	FUEL LINE	1 N	66.09	66.09
RE17160	FUEL LINE	1 N	56.97	56.97

CONTINUED ON PAGE 04

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	4850			
RE29018	BELT	1	20.31	20.31
RE524410	ENGINE OVERHAUL	1 N	2645.10	2645.10
	Engine Overhaul Kit			
R102882	SHIELD	6	3.84	23.04
R26115	CAP *	1	4.19	4.19
R26333	WASHER	1	8.56	8.56
R42355	THRUST WAS	1 N	47.44	47.44
R42356	WASHER	1 N	8.11	8.11
R42365	BOLT	14 N	12.95	181.30
R46903	CAM BUSHING	4 N	7.37	29.48
R50357	EXHAUST VA	1 N	34.28	34.28
R50358	INTAKE VAL	1 N	21.19	21.19
R50386	OIL TUBE	1 N	71.78	71.78
R520707	GASKET	1	2.59	2.59
R536992	Push Rod	2 N	10.89	21.78
R54873	O-RING	1	7.25	7.25
R57771	PISTON PIN	6	26.29	157.74
R62952	OIL TUBE	1 N	56.89	56.89
R63845	WASHER	2	1.19	2.38
R66452	CAP SCREW	15	6.99	104.82
R71732	O-RING	4	2.16	8.64
R73189	BELT	1	8.04	8.04
R74008	BUSHING	6	25.14	150.84
R79605	SLEEVE FITTING	6	2.20	13.20
R79846	CAP SCREW	1	2.70	2.70
R83986	GASKET	1	58.15	58.15
R88042	SCREW	6 S	9.49	56.94
R88043	BOLT	5 N	7.27	36.35
R88044	SCREW	8 N	7.40	59.20
R88045	SCREW	7 N	8.35	58.45

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	4850			
R88353	HOSE	1 S	19.21	19.21
SE500255	TURBOCHARGER RE	1 N	1166.81	1166.81
	Turbocharger Reman			
CRSE500255	CORE TURBO		125.00	125.00
SE500877	OIL PUMP	1 S	426.11	426.11
CRSE500877	LESS CORE		100.00	100.00
SE501106	INJECTION NOZZL	6 S	119.76	718.56
	Injection Nozzle Reman			
CRSE501106	Injection Nozzl		10.00	60.00
SUBLET LABOR	MACHINE SHOP	1	146.00	146.00
TY22472	CLAMP	2	1.50	3.00
TY26576	COOL-GARDII 2.5	3	32.21	96.63
TY26632	ELECTRONIC CLNR	8	6.64	53.12
	Cleaning Solvent			
TY26661	ENGINE BREAK-IN	6	17.51	105.06
	Break-In Plus Oil 10W30			
T20129	COVER	12	4.66	55.92
19H1740	7/16X13/4CS	6	2.04	12.24
19H1813	CAP SCREW	4	.73	2.92
19H3579	CAP SCREW	6	2.68	16.08
26H72	SHAFT KEY	1	.52	.52
26H85	SHAFT KEY	1	2.48	2.48
52150	100CT RASOR BLD	1	15.46	15.46
	PARTS			5135.56
	LABOR			9570.00
	SUBLET			146.00
10401099	SEGMENT TOTAL==>			14851.56

SEGMENT# 3 C WSF01 NA 01/18/21 02/24/21
 ENGINE BREAK-IN ON DYNAMOMETER

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E3036U1	4850	TRACTOR	10329	RW4850P003036
	4850			

CONDITION:

Run machine on dyno to perform engine break in and verify proper horsepower.

CAUSE:

-Dyno machine due to engine recondition.

CORRECTION:

- Hook machine up to the dyno.
- Run machine under a load for 4 hours.
- Machine horsepower was within specifications.
- Unhook machine from dyno.
- Put dyno away.

10401099

LABOR	725.00
SEGMENT TOTAL==>	725.00

SEGMENT# 4 C WSF01 10-020-040 01/18/21 01/25/21
ENGINE, R&R

CONDITION:

Engine R&R.

CAUSE:

Remove engine in order to recondition and re-install.

CORRECTION:

- Remove side shields, fuel and radiator caps, side screens and hood.
- Disconnect AC quick couplers and compressor.
- Remove upper and lower radiator hoses
- Remove steering and hydraulic lines
- Remove right side cab mount.
- Remove oil tubes from side of transmission to the clutch.
- Fuel filter and bleed lines.
- Install splitting stands and remove front end from

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E3036U1	4850 TRACTOR	10329	RW4850P003036		
	4850				

tractor.

-Disconnect electrical wiring, heater hose and throttle linkage.

-Attach engine lift sling and remove engine.

-Reinstall to specifications.

-Torque all hardware to specifications.

-Remove splitting stands.

-One of the steering lines had bad threads and needed to be replaced.

-Air cleaner/turbo intake tube was ripped and needed to be replaced so that there would be no dirt going through the engine.

-Fill with coolant.

-Fill engine with break in oil.

-Install new oil filter.

-Install new fuel filters.

-Install new air filters.

-Fill hydraulic system back up.

-Charge a/c system to specifications.

-Check operation of tractor and for leaks.

ADDITIONAL DESCRIPTION:

Perform engine remove and re-install.

AR86745	FILTER ELEMENT	1	22.68	22.68
AR95635	OIL LINE	1 N	54.66	54.66
B15646	O-RING	1	1.22	1.22
FRT	SHIP/HANDLING	2	5.24	10.48
P50883	O-RING	1	1.30	1.30
RE12466	SUCTION HOSE	1 N	88.73	88.73
TY26576	COOL-GARDII 2.5	1	33.40	33.40
	PARTS			212.47

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10401099				LABOR	2784.00
				SEGMENT TOTAL==>	2996.47

***** WORK ORDER TOTALS *****	
PARTS	5012.03
LABOR	13514.00
SUBLET	146.00
HAZARDOUS MTL	250.00
SRV ACCESSORIES	150.00
TOTAL DUE RDO	19072.03

+-----+
| Payments are due on your RDO account 30 days from the invoice date |
+-----+

PLEASE REMIT TO: RDO EQUIPMENT CO.
1707 EAST JAMES ST.
PASCO, WA 99301-5936

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